

CELL :- A371

CELL NAME:- Oil Pump

MACHINE / STAGE :- Free Rotation

OPERATION :- Free Rotation

KAIZEN THEME :- To Reduce the MTTR of Fixture setting

Time of Free Rotation Fixture

PROBLEM / PRESENT STATUS :-

We are face the Problem –to maintain the Size 0 14 mm so surf mo tim



BEFORE

IDEA :- Fixture Design Strong

COUNTERMEASURE :- To modify the Free Rotation Fixture – Fixture tightening bottom to top



AFTER

WHY - WHY ANALYSIS :-

Why :- Fixture Setting Time More 3-4 Hr.

Why :- Fixture tightening at bottom side

ROOT CAUSE :- Fixture Design week

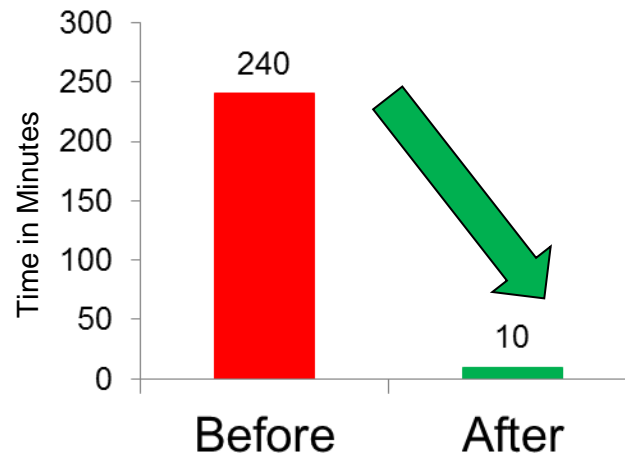
Why :- Fixture Design week

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

RESULT :-



BENCHMARK	240 minute
TARGET	10 minute
KAIZEN START	06.10.16
KAIZEN FINISH	29.10.16

TEAM MEMBERS :-

Jasbir Kumar.

BENEFITS :-

Fixture Setting Time Reduced

KAIZEN SUSTENANCE

WHAT TO DO :- Ir-reversible

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
8000/-	8000/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

No Scope in Plant 3, case study share to other plant for HD Implementation